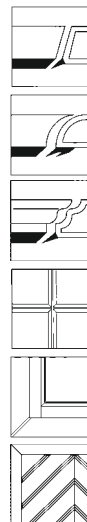


# Cross-Bar Saw TWIN-CUT SAW WITH OPTIONAL CONTOUR MILLING UNIT

Art.: 5 06 10

For cutting to length of adhesive cross-bars, glazing bead and twin profiles made of plastic and wood, with gasket rear cut and optional contour milling unit



## Options:

- Milling unit for contour milling
- Guide extension for angles with milling from  $-45^\circ$  to  $+45^\circ$
- Fast clamping for several milling units
- Press-on guide for glass seals
- Clamping strength limit for thin-walled profiles
- Marking guide
- Length sensor with quadruple revolver stop
- Length sensor with 7-fold revolver stop
- Double-clamp-on strip
- Positioning devise for adhesive cross-bars in lengths of 1.2 m and 2.0 m
- Vacuum device for verticle positioning of profiles

## Your advantages:

- Rational and fast processing
- Saw blades with opposite rotation for clean cutting of the front and rear sides of the cross-bars without removing the adhesive tape
- Front and rear cut in one process
- Optionally with contour milling unit for any contour
- Angles for the main cut  $45^\circ$  to  $90^\circ$
- Angles for the rear cut  $30^\circ$  to  $53^\circ$
- Angle setting from  $-45^\circ$  to  $+45^\circ$
- With milling unit from  $-10^\circ$  to  $+45^\circ$
- Axial resetting of the saw blades possible
- Angle cuts for two different angles and milling in the angled areas
- No time-consuming fitting of the cross-bars
- Seals are lifted and pressed during cutting
- Revolver stops enable simple compensation for differences in length depending on profile pairing: glazing bead to glazing bead, cross-bar to cross-bar and glazing bead to cross-bar
- Simple setting of all cutting and milling angles
- Gap adjustable for cross-bar expansion joints
- Free-hand cutting for glass seals
- Contour cuts for cross-bar intersections
- Contour cuts for cross-bar meeting points
- Profile widths from 16 mm to 100 mm
- max. cutting height 24 mm
- Double-angle cut with rear cut or contour milling

## Areas of application:

- Adhesive cross-bars out of plastic or wood
- Covering profiles of all kinds
- Profiles fish-bone fillings
- Glazing bead meeting points for small windows

## Fitting cross-bars with expansion joints quickly and precisely

We reserve the right to modify the product in the interest of technical improvements.

**tricky** – a trademark  
of Crasser Maschinen GmbH

## Technical Data:

● Weight:	105 kg
● Saw power requirements:	2 x 0.55 kW
● Saw blades rotations:	2.750 rpm
● Saw blade main cut:	HM fine tooth $\varnothing$ 190 / 30mm
● Saw blade rear cut:	HM fine tooth $\varnothing$ 152 / 20mm
● Air pressure:	6 ... 8 bar / hPa
● Air use:	approx. 0,5 ltr/stroke
● Rotation electric milling:	600 W, 27.000 1/min.
● Pneum. clamping:	foot switch
● L/W/H:	1000mm x 2200mm x 900 mm
● Power supply:	400 V / 50 Hz

## FAX ANSWER CARD

Company: \_\_\_\_\_  
Street: \_\_\_\_\_  
City/Country: \_\_\_\_\_  
Name: \_\_\_\_\_  
Telephone: \_\_\_\_\_  
Telefax: \_\_\_\_\_  
E-Mail: \_\_\_\_\_

Signature

Yes,  we order:

Yes,  we would like an offer:

(Enter number desired)

- ▶  pc. cross-bar saw
- ▶  pc. electric milling unit
- ▶  pc. guide extension
- ▶  pc. milling tool for complex contours
- ▶  pc. clamping pressure adjuster
- ▶  pc. press-on guide for seals
- ▶  pc. length sensor for 4-fold-revolver
- ▶  pc. design guide
- ▶  pc. cross-bar positioner 1.3 m  
further options on request